A.R.I. D-016, D-100





High Pressure, Combination Air Valve

> Description

A.R.I. D-016, D-100 are high pressure reduced bore Combination Air Valves. Installed on liquid transmission systems, the Air Valves are designed to improve hydraulic operation by protecting the pipeline, increasing pipeline efficiency and reducing energy requirements.

> Installation

- Municipal and industrial water conveyance systems
- Water conveyance systems requiring high pressure valves

> Operation





Air Discharge

Air Intake



Automatic Air Release

△A.R.I. D-016, D-100 △ Aquestia



> Features and Benefits

Simple and design	No need to disconnect the valve from the main line for maintenance	
Simple product design	Reduces downtime	
	High capacity air discharge, no premature closure	
Aerodynamic design	Reduces water hammer impact	
	Saves energy and increases system efficiency	
Unique orifice seat / seal design	Long-term maintenance-free operation	
Screen protected outlet (6"-8")	Prevents intrusion of insects and debris	
	Non-corrosive and durable up to 100 bar	
High strength construction materials	Performs in extreme working conditions	
Automatic air release valve rolling seal	Leak-free sealing over a wide range of pressure differentials up to 100bar	
Large automatic air release valve orifice	High-flow air release, lessens obstruction by debris	
EX ATEX certified air valves	ATEX certified air valves are optional by customer request. Certification is conditional upon the customer connecting the designated part on the product to a dedicated ground connection point	
NSF/ANSI/CAN 61 certified & listed	For drinking water system component	
NSF/ANSI 372 certified & listed	Conforms with lead content requirements for "lead-free" plumbing	

> Technical Specifications

Size range	1" - 8"	
Sealing pressure range	A.R.I. D-016: 0.2 - 64 bar (PN 64) A.R.I. D-100: 0.2 - 100 bar (PN 100) Testing pressure: 1.5 times maximum working pressure	
Temperature	Maximum working temperature: 60° C Maximum intermittent temperature: 90° C	
Valve coating	Alve coating Fusion bonded epoxy coating in compliance with standard DIN 30677-2	
Upon ordering, please specify: model, size, working pressure, flange standard and type of liquid		

△ A.R.I. D-016, D-100



> Valve Selection Options

Models	A.R.I. D-016 A.R.I. D-100	
Valve connection	Threaded male BSPT/NPT (1"-2") Flanged ends to meet various requested standard (2"-10")	
Standard materials	Cast Steel	
Optional add-on components	One-way Out attachment, allows for air discharge only, prevents air intake Non-slam discharge-throttling attachment, allows for free air intake, throttles air discharge	
Pressure rating	PN64 A.R.I. D-016 PN100 A.R.I. D-100	

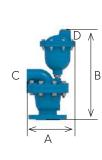
Dimensions and Weight

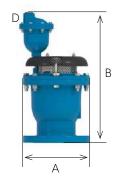
Model	Dimensio	Dimensions (mm) Conne		ections	Weight (kg)	Orifice Area (mm ²)	
	А	В	С	D		A / V	Auto.
Elbow cover models							
1" (25 mm) FL	214	481	1½" BSP Female	1/2" BSP Female	18	794	15
2" (50 mm) FL	254	513	1½" BSP Female	1/2" BSP Female	37	794	15
3" (80 mm) FL	270	508	2" BSP Female	1/2" BSP Female	45	1809	15
4" (100 mm) FL	309	553	3" BSP Female	1/2" BSP Female	65	3318	15
Screen cover models							
6" (150 mm) FL	402	731	-	1/2" BSP Female	123	17662	15
8" (200 mm) FL	402	731	-	1/2" BSP Female	133	17662	15

FL - Flanged

NOTE

All product weights and dimensions are approximate, due to the differences in flange standards, materials and variable accessories





Elbow cover models

Screen cover models

The valve installed under the air valve must be fully open to prevent damage or malfunction and ensure performance within the specifications of the air valve.

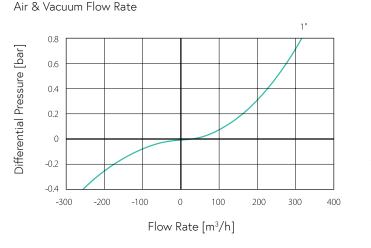
For complete installation instructions, please refer to the IOM document.



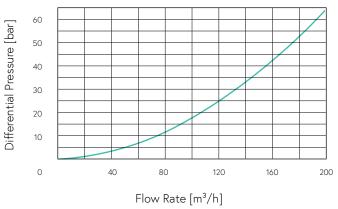
▲ A.R.I. D-016, D-100 ▲ Aquestia



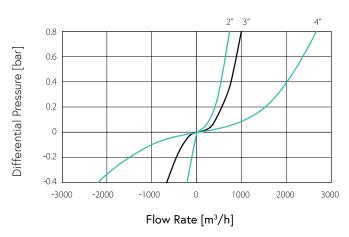
Flow Charts



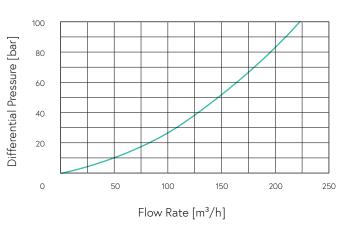
A.R.I. S-016 Automatic Air Release Flow Rate



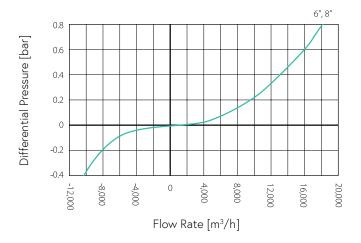
Air & Vacuum Flow Rate



A.R.I. S-100 Automatic Air Release Flow Rate



Air & Vacuum Flow Rate

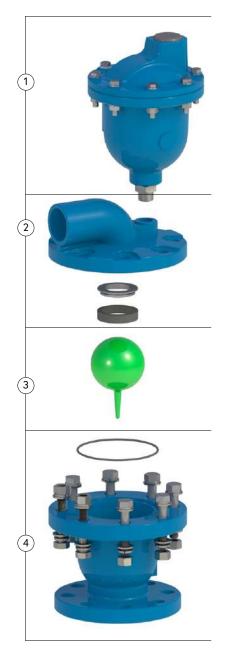


△A.R.I. D-016, D-100 △Aquestia



Parts List and Specifications | 1"-4" Elbow Cover Models

No.	Part	Material
1	Automatic Assembly	
	A.R.I. S-016	Cast Steel, Reinforced Nylon, Polypropylene, Stainless Steel 316, Brass, EPDM
	A.R.I. S-100	Cast Steel, PVDF, Polypropylene, Stainless Steel 316, Duplex, EPDM
2	Cover Assembly	
2a	Cover	Cast Steel
2b	Orifice Seat	Stainless Steel 316
2c	Orifice Seal	EPDM
3	Float	Polycarbonate / Stainless Steel 316
4	Body Assembly	
4a	O-ring	EPDM
4b	Bolts, Nuts & Washers	Steel / Stainless Steel 316
4c	Body	Cast Steel



△A.R.I. D-016, D-100 △Aquestia



> Parts List and Specifications | 6"-8" Screen Cover Models

No.	Part	Material
1	Automatic Assembly	
	A.R.I. S-016	Cast Steel, Reinforced Nylon, Polypropylene, Stainless Steel 316, Brass, EPDM
	A.R.I. S-100	Cast Steel, PVDF, Polypropylene, Stainless Steel 316, Duplex, EPDM
2	Cover Assembly	
2a	Screen Cover	Polyethylene
2b	Screen	Stainless Steel 316
2c	Bolts, Nuts & Washers	Stainless Steel 316
2d	Cover	Cast Steel
2e	Orifice Seat	Stainless Steel 316
2f	Orifice Seal	EPDM
3	Float	Duplex
4	Body Assembly	
4a	O-ring	EPDM
4b	Bolts, Nuts & Washers	Steel / Stainless Steel 316
4c	Body	Cast Steel



Aquestia Ltd. reserves the right to make product changes without prior notice. To ensure receiving updated information on parts specifications, please contact us at info@aquestia.com. Aquestia Ltd. shall not be held liable for any errors. All rights reserved.

www.aquestia.com info@aquestia.com